

Work Order ID 135085-2

Tuesday, July 28, 2015 3:27:45 PM

Split
647.7501
B135085
REV. A

135085

Ship ASAP

Page 1

Item ID: 647.7501

Revision ID:

Item Name: Lower Cutter Assembly

Start Date: 7/28/15

Start Qty: 3.00

3

Required Date: 8/12/15

Req'd Qty: 3.00

3

Reference:

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: NE Date: 15-7-28 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
647.7500	A								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				2x			15/08/31 DAS 36 9-89
Packaging									
120		0.00							
120									
Small Fab	Memo	0.00				2x			15/08/31 DAS 36 9-89
Small Fab	Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.								
	A/R RTV LOCTITE 598: <u>M131311</u>								
	exp. date: <u>11/16</u>								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00				(2)			DAS 38 9-89
Quality Control									

SEP 01 2015

Work Order ID 135085

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Item ID: 647.7501

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lower Cutter Assembly

Start Date: 7/28/15

Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/12/15

Req'd Qty: 3.00

3

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

Identify as per dwg & Stock Location:

PPF 135085 X2

140

Packaging

Memo

0.00

IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV

2 *27*
9-89

SEP 01 2015

150

QC21 - Final Inspection - Work Order Release

0.00

150

QC

Memo

0.01

Quality Control

MW

SEP 02 2015

mf
15-9-02

Picklist Print

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Page 1

Work Order ID: 135085

135085

Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 7/28/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.7813 *647 7813* Center Plate, Lower		Manufactured	No				Each	10.0000		3 DAS 30 9-89			AUG 20 2015
									**				

Location

Loc Qty

Loc Code

CCK113

10

113877

6

119679

4

647.7810

Manufactured

No

Each

0.0000

3

647 7810

Bracket A

B 135247 ******

3

647.7811

Purchased

No

Each

0.0000

3

647 7811

Bracket B

B 135246 ******

3

646.3015

Manufactured

No

Each

4.0000

6

646 3015

Blade

DAS
30
9-89

AUG 20 2015

Location

Loc Qty

Loc Code

MF

4

107664

1

131607

3

647.7601

Purchased

No

Each

0.0000

3

647 7601

Lower Deflector Assembly

DAS
36
9-89

15/08/31

DAS
36
9-89

B 135202
(2x)

B 135090 (4x)

Picklist Print

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Work Order ID: 135085

135085

Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 7/28/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

647.7815
647 7815
Fwd Bracket

Purchased No

Each

6.0000

3

**

DAS
30
9-89

AUG 20 2015

Location

Loc Qty

Loc Code

CCK113

6

113878

6

3

Each

6.0000

3

**

DAS
30
9-89

AUG 20 2015

647.7814
647 7814
Fwd Bracket

Purchased No

Location

Loc Qty

Loc Code

CCK113

6

113879

6

3

Each

5.0000

3

**

DAS
30
9-89

AUG 20 2015

647.7816
647 7816
Aft Bracket

Manufactured No

Location

Loc Qty

Loc Code

CCK113

5

120938

5

3

Each

5.0000

3

**

DAS
30
9-89

AUG 20 2015

647.7817
647 7817
Aft Bracket

Manufactured No

Location

Loc Qty

Loc Code

CCK113

5

123826

5

3

Picklist Print

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Work Order ID: 135085

Parent Item: 647.7501

Parent Item Name: Lower Cutter Assembly

135085

647 7501

Start Date: 7/28/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

NAS1149FN832P

Purchased

No

Each

3,001.000

78

NAS1149FN832P

Washer

**

15/08/31
DAS
36
9-89

Location

Loc Qty

Loc Code

ST260a

1704

125268

1704

st268

1297

125268

376

M130388

921

Each

585,0000

9

MS21042-3

MS21042L3

Purchased

No

MS21042-3

Nut / use MS21042L3

LD M132930
6x

**

15/08/31
DAS
36
9-89

Location

Loc Qty

Loc Code

CA

501

M129682

501

ST305

84

6931

8

M128770

10

M129541

15

M130388

51

Each

33.0000

39

MS21042-08

MS21042L08

Purchased

No

MS21042-08

USE MS21042L08

LD M131697

**

15/08/31
DAS
36
9-89

Location

Loc Qty

Loc Code

ST304

25

122815

25

ST306

8

m130388

8

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Shop Packet Print

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Picklist Print

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Work Order ID: 135085

Parent Item: 647.7501

Parent Item Name: Lower Cutter Assembly

135085
647 7501

Start Date: 7/28/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

MS27039-1-19

Purchased

No

Each

266.0000

9

MS27039-1-19

Screw

**

15/08/31
DAS
36
9-89

Location

Loc Qty

Loc Code

GA

124

m124326

32

m127904

92

ST273A

135

m127904

135

ST284

7

m127904

7

MS27039-08-24

Purchased

No

Each

440.0000

18

MS27039-08-24

Screw (MS27039-0824)

**

15/08/31
DAS
36
9-89

Location

Loc Qty

Loc Code

ST273A

297

124326

297

ST281

143

125654

143

NAS1149FO3327

M131697

(12x)

15/08/31
DAS
36
9-89

MS27039-0819

M131317

(14x)

15/08/31
DAS
36
9-89

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Shop Packet Print

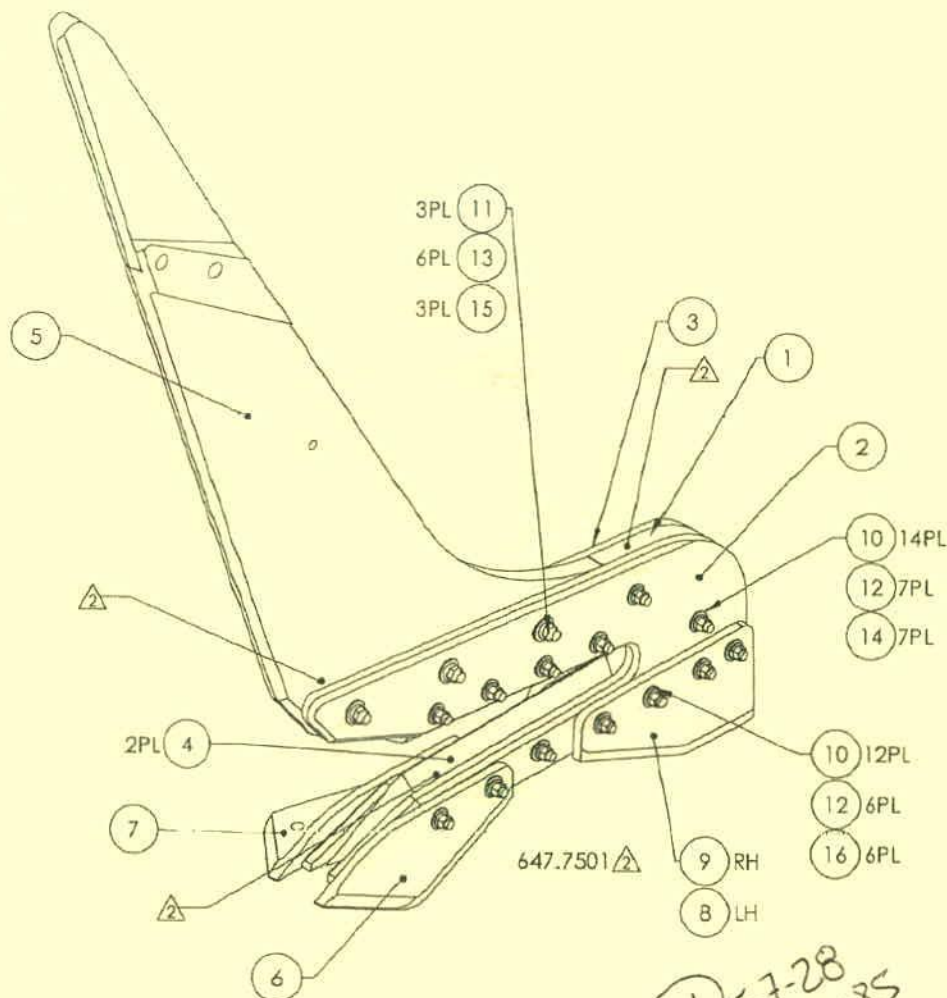
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NOTES:

1. IDENTIFY IAW MPP-120

2 APPLY F/N 17 AS REQUIRED TO ALL FAYING SURFACES UPON ASSEMBLY

REVISION			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROSPECTIVE REVISION: PR2		RVC
1.0	SPRINT RELEASE	12-21-04	A. BRACK
A	INCORPORATED FOR ENAC	07-18-10	P. BRACK



A/R	17	601.2045	RTV, LOCITE 598		
6	16	601.3124	SCREW	MS27039-0824	
3	15	601.1948	SCREW	MS27039-1-19	
7	14	601.2765	SCREW	MS27039-0819	
6	13	601.1607	WASHER	NAS1149F0332P	
13	12	601.2973	LOCKNUT	MS21042-08	
3	11	601.2943	LOCKNUT	MS21042-3	
26	10	601.2764	WASHER	NAS1149FNB32P	
1	9	647.7817	AFT BRACKET		
1	8	647.7816	AFT BRACKET		
1	7	647.7814	FORWARD BRACKET		
1	6	647.7815	FORWARD BRACKET		
1	5	647.7601	LOWER DEFLECTOR ASSY		
2	4	646.3015	BLADE		
1	3	647.7811	BRACKET B		
1	2	647.7810	BRACKET A		
1	1	647.7813	CENTER PLATE LOWER		
		647.7501	LOWER CUTTER ASSY		
7501	FIND #	PART #	DESCRIPTION	MAT'L	SPEC

[illegible]